APPLICATION CASE STUDIES

RLSERIES SIMPLE, STABLE & ECONOMICAL AIRLOCKS







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CLICK HERE to build the valve to suit your application





Extrusion Feeder

Polymer Processing

Client

Our client is a leading manufacturer of polyethylene, and polymer products having many state of the art manufacturing facilities with high quality standards in South Asia

Anval were approached to provide a solution to the frequent valve jamming from which their process plant was suffering as a result of particle breakage.

Material Collection

Increased overall material collection through use of application specific rotor

Granules Abrasiveness Medium Material Polypropylene Pressure Atmospheric

Particle Size

Polymer has the property to bend and twist and even get tangled up just like a ball of string. Some of the polymers can be stiff and strong which jam the rotor.

To improve the discharge performance, Anval configured the valve with a deflector plate and a skewed rotor in order to avoid pinch points and handle the granule particle in an efficient way.

Adhesive & Sticky Material

Regular Valve Jamming



Downtime

Valve failures have been eliminated with the skewed rotor and thus reduced downtime due to jamming

Flowability

Increased the overall material flow, performance and efficiency



Skewed Rotor

Rejection Rate

Polymer Chain

Skewed rotor helps to ease the flow of material at the pinch point and to avoid the breakages.





Extraction **System Biomass Torrefaction**

Particle Size Irregular Abrasiveness Very Low Material Wood Fibers Pressure **15KPa**



Temperature Ambient

Abrasive **Material**

Weighing Accuracy

Regular Valve Jamming

Client

Our client is a global industry leader in providing high-quality design, manufacture, supply, and maintenance of fume dust extraction, filtration and industrial ventilation systems.

Before approaching Anval they were facing excessive jamming in handling the stingy wood fibres. Frequent jamming leads to shutting the entire system very often.

Upon recommendation from Anval, the client replaced their existing valve with Anval's RL modelwithaflexibletippedrotor tohandlethestingymaterialand completely avoided jamming at the pinch points.

Flow Efficiency

Increased overall material flow performace, efficiency of the valve



Siezed Rotary Valve

Downtime

Downtime due to material bloggage is drastically reduced.



Plant Performance

Increased plant performance through proper feeding and airlocking

Plant Safety

Improved plant safety record by eliminating occurrence of hazardous gas leakage





Weighing & Automation Metering and Packaging

Client

Our client is a leading manufacturer of customized Weighing and Automation systems for various industries across the globe.

Anval were approached to help them in solving frequent jamming issues with their existing Rotary feeders that was being caused by silica particles catching and breaking in the pinch point.

Material Breakage

Regular Valve Jamming



Skewed Rotor

Material Collection

Increased overall material collection through use of application specific rotor



Silica Granules

Rejection Rate

Skewed rotor helps to ease the flow of material at the pinch point and to avoid the breakages. Particle Size <3 mm Abrasiveness Medium Material Silica Pressure Atmospheric



Silica is a granular, vitreous, and porous particle and, by its nature, is tough to handle. It absorbs moisture very well and, as such, needs to be processed and conveyed in an air-locked environment..

Anval configured RL Series valve with a deflector plate and a skewed rotor design, which helps to avoid pinch points and handle granule particle in an efficient way.

The special low landing vane tipped rotor further helped in easy flow of material.

Downtime

Valve failures have been eliminated with the skewed rotor and thus reduced downtime due to jamming

Flowability

Increased the overall material flow, performance and efficiency





Alumina Processing

Particle Size <50 micron Abrasiveness High Material Alumina Pressure 15KPa

Temperature Ambient



Abrasive Material

Weighing Accuracy

Regular Valve Jamming

Plant Performance

Increased plant performance through proper feeding and airlocking

Leakage

Drastic reducion in leakage with the use of closed clearance between the rotor and body.

Client

Our client is a global industrial process machinery supplier manufacturing, mixing, drying andagglomerationequipments for the powder and bulk industry.

The client approached Anval to provide an alternative to their existing valves that were suffering from very high levels of wear on both the body and rotor as a result of processing fine alumina powder.

Anval provided the client with a cost effective, plug and play RL Series model, customized with a specially designed rotor. RL Series are with close axial and radial clearance, grease purge and labyrinth seal with the single piece cast iron body. The client experienced very less wear over a comparable period of time than the previous valve; as a result, the plant reduced leakage levels and increased operational efficiency.



Alumina Powder



Flow Efficiency

Increased overall material flow performace, efficiency of the valve



Molecular structure of high abrasive alumina

Sealing

Anval uses a unique Labyrinth Seal on the RL Series that virtually eliminates shaft leakage

RL SERIES

Cyclone Collector Food Processing



Wheat Flour

Wastage

Minimise accumulation of food particles in the vane corners which causes high level of degradation

Low Clearance Requirement

Air Seal Critical

Severe Leakage Issues

Plant Output

Significantly decreasing inlet system leakage, leading to higher overall plant output

Client

Our client is a premier producer of wheat flour and pasta products for international consumption. The client has state of the art food manufacturing facilities and extremely high quality standards that all potential suppliers must adhere to.

Anval were approached to provide a solution to a high leakage situation that was causing significant blockages. Material Wheat Flour Particle Size <100 Micron Abrasiveness Low Pressure 15KPa

Our high efficiency RL Series Rotary Valves are designed for a variety of applications including food, flour, grains, plastic, chemicals, pharma and milling industries.

This "Single Piece" cast design reduces the number of seams that become wear points and have a compact and robust design.

Sealing

Anval uses a unique Labyrinth Seal on the RL Series that virtually eliminates shaft leakage



Leakage

Drastic reducion in leakage with the use of closed clearance between the rotor and body.







Client

Our client is a highly regarded manufacturer and supplier of a wide range of carbon products to global customer base.

The client was experiencing recurring build up of carbon inside the valve that would become increasingly sticky and hinder plant throughput.

The accumulation was being caused because of the friction between the rotor and body of the existing valve; this would generate heat which in turn warmed the carbon feed material. The warmed material would become sticky and further increase the friction within the valve.

Anval provided a rotor with special vane tip to balance the leakage and squeching material between the body.



Carbon molecule structure

Flow Efficiency

Increased overall material flow performace, efficiency of the valve



Plant Safety



15KPa Temperature Ambient

Graphite Carbon

Particle Size

Abrasiveness

High

Material

Pressure

Irregular

Abrasive Material

Weighing Accuracy

Regular Valve Jamming



Downtime due to material bloggage is drastically reduced.



Graphite carbon





Mechanical Dust Collector Thermal Power Generation

Particle Size Irregular Abrasiveness High Material Coal Powder Pressure 15KPa Temperature 100°C



Coal Powder

Abrasive Material

> Air Seal Critical

Leakage Issues

Client

Our client is a large multinational engineering organisation that provides energy and environmental solutions in over 75 countries worldwide.

Anval were approached as the client had been experiencing extremely high wear on their existing valves in both the rotor and body. This was leading to very high level of particle leakage, causing material loss and environmental issues.

Anval provided and installed RL Series into the process plant in place of the old valves. Using a single piece, cast iron body, Anval have provided the client with a more consistent process flow that significantly lower wear levels and has an increased output efficiency.

Leakage

Drastic reducion in leakage with the use of closed clearance between the rotor and body.



Plant Safety

Improved plant safety record by eliminating occurrence of hazardous gas leakage

Downtime

Downtime due to material bloggage is drastically reduced.

Sealing

Anval uses a unique Labyrinth Seal on the RL Series that virtually eliminates shaft leakage





Blast Furnace Charge Material Feeding into Furnace

Our client is is the global leader in thermal ceramic insulation, refractory products. They are one of the trusted supplier to the steel, aluminium, power, chemical processing, ceramics, automotive and other industries for over seven decades, with manufacturing and distribution operations across 40 countries.

Anval were approached to help them in solving wear and leakage issues in their feeding system that was being caused by the mixed alumina particles.

Abrasive Material

Wear Application



Purge Sealing Arrangement

Plant Performance

Increased plant performance through proper feeding and airlocking



Mixed Alumina & Quartz

Airlocking



<4 mm Abrasiveness
Medium Material
Mixed Alumina & Quartz
Pressure
Atmospheric

Anval's RL Series valve with a perfect shaft sealing arrangement using the Labyrinth Seal that helped to resolve the leakage through the shaft and close clearance between the rotor and housing reduces the wear & tear in the body.

Particle Size

"Double Labyrinth Seals" are standard with this valve that are filled with flock pads, greased on each side of the valve.

Severe Leakage Issues

Air Seal Critical





