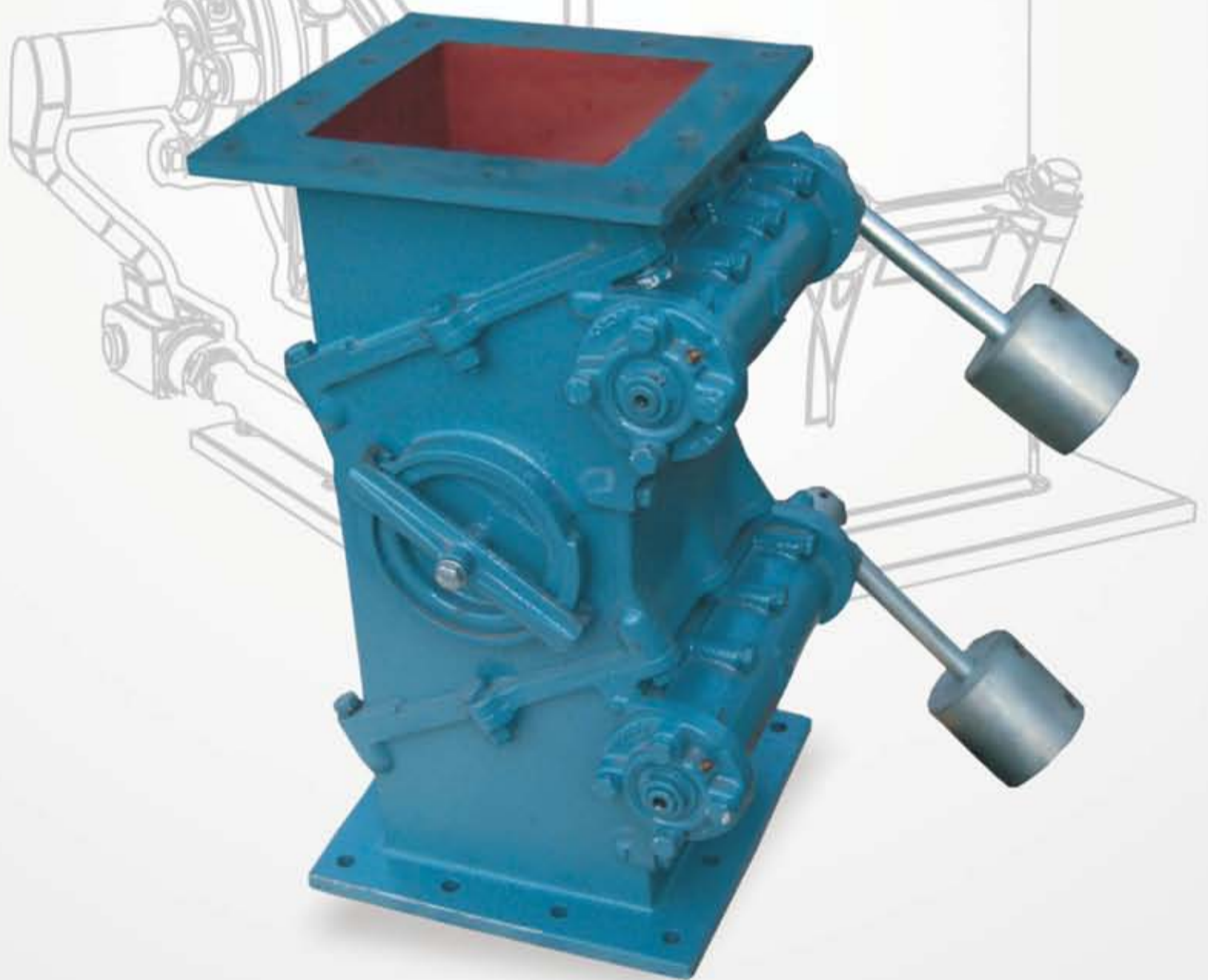


# APPLICATION CASE STUDIES

## DH SERIES

LOW COST, HIGH EFFECTIVE AIRLOCK IN VACUUM  
OR PRESSURE CONDITIONS



 **anval**

## TABLE OF CONTENTS

### Case Studies

(Please click on the below title for navigation)

Boiler Bed Drain Application in Thermal Power Plant

Iron Dust Handling in Electrostatic Precipitator

Handling Hot Clinker at Cement Plant

**CLICK HERE** to build the valve to suit your application



# DH SERIES

# Boiler Waste Purge

## Thermal Power Generation

Temperature

**900°C**

Particle Size

**<20 mm**

Abrasiveness

**High**

Material

**Bed Ash**

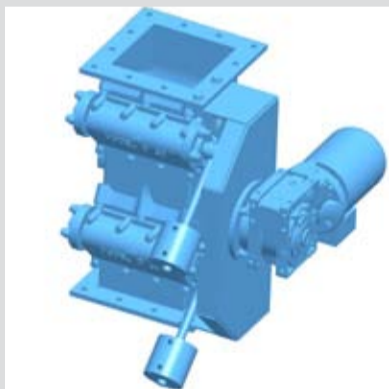
Pressure

**40KPa**



The Anval DH Series Double Dump Valve has been developed to provide industry with a versatile air locking solution, enabling the discharge of solid material while restricting the back-flow of air.

The DH series is designed to operate in a highly efficient manner, emphasizing a continuous seal and uninterrupted discharge.



### Failure Rate



A very high temperature tolerance enables the DH Series to operate consistently

### Throughput



The DH Series valve has increased the operational capacity of each of the boilers on site by providing a higher throughput

### Client

The client is a large, multinational engineering organisation that provides energy and environmental solutions in over 75 countries worldwide.

We are now their preferred valve supplier for Asia Pacific operations.

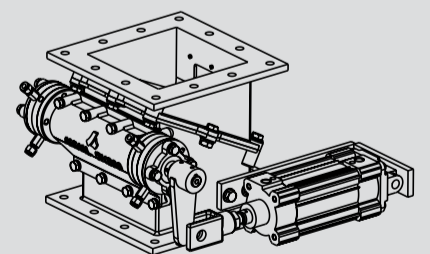
Anval were approached by the client after the existing valve supplier had repeatedly failed to provide an effective solution for draining the fluidized bed of coal fired boiler. Previously they experienced heavy material leakage that was due to the seizing of valve from the extreme temperature in the boilers. This was leading to frequent valve replacements, slowing production time across the plant.

**Irregular Lumps**

**Sealing Critical**

**High Temperature**

**Regular Valve Jamming**



# Electrostatic Precipitator

## Iron Dust Handling

### Wear & Tear



Wear in valve body drastically reduced by positive locking cone and flap arrangement

**High  
Wear & Tear**

**Air Seal  
Critical**

**Severe Leakage  
Issues**

**110°C Handling  
System**

**Material Buildup  
and Clogging**

### Client

Our client is a global steel producer who have strong presence in Asia and North America with an annual capacity of 14 million tones with integrated manufacturing facilities comprises from ore beneficiation to pipe mill.

**Material**

**Sinter Dust**

**Particle Size**

**<100 Micron**

**Abrasiveness**

**High**

**Pressure**

**13KPa**



Sinter Dust



### Plant Output



Significantly decreasing inlet system leakage, leading to higher overall plant output

### Process Efficiency



Dump Valve usage helped to avoid material accumulation and improved the process efficiency

### Downtime



Material buildup and ESP electrode failure are drastically reduced with the usage of Double flap dump valve

Anval were approached to providesolution for rotary valve failure due to rotor jamming and wear in body which installed between ESP and water stream jet to carry away collected sinter dust.

Anval suggested to replace the existing rotary valve with DH Series Double flap Dump Valve to handle wet sinter dust. This help to avoid material buildup and clogging in the vanes and the inlet pipe.

# DH SERIES

# Cooling Under Grate System

## Handling Hot Clinker in Cement Plant

Particle Size

**<90 mm**

Abrasiveness

**Very High**

Material

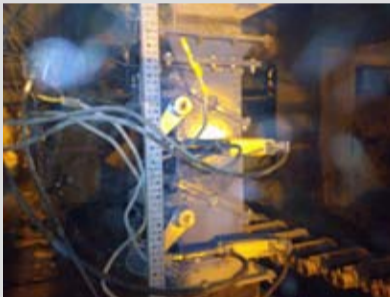
**Hot Clinker**

Pressure

**15KPa**

Temperature

**200°C**



### Downtime

↓  
Downtime due to material boggage is drastically reduced.

### Client

Our client is the world's largest manufacture of cement, refractories, cement plant and other heavy machinery including structural and mild fabrications.

Anval were approached with their specifications to convey the high temperature hot clinkerto the cooler undergrate system with a controlled flow of materials . As the abrasiveness of the material is very high with 200°C temperature, which in turn creates several leakages, wear and jamming issues. As a solution provider, Anval recommended the client with our standard DH Double flap series.

### Process Accuracy



Leakage almost reduced to zero and in turn improved the airlocking efficiency

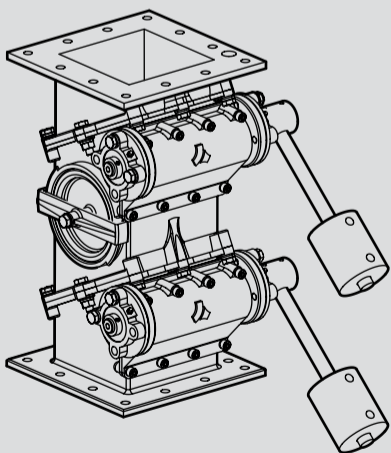
DH Series versatile locking solution helped to discharge bulk solids restricting the back flow of air.

Anval DH Series dump valves are robustly designed by emphasizing on total sealing, continuous uninterrupted discharge, with long life and minimal maintenance.

Double dump valve works with two flaps assembled in a housing continually operating in an alternative fashion, while one flap is closed to collect the material and the other is open to discharge.

**Regular Valve Jamming**

**Air Seal Critical**



**High Wear Application**

